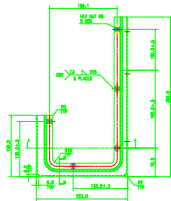
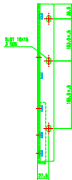


2-TOP



2-RIGHT



2-FRONT



SECTION A-A
SCALE 1:1

A-SECTION A-A

7-SECTION B-B



SECTION B-B
SCALE 1:1

UNSPECIFIED TOLERANCES

1. FORMING TO FORMING	
+100	+0.5
-100	-0.5
2. OD BETWEEN HOLES	
IN THE PLANE	+0.5
IN DIFF PLANE	+0.5
3. FORM TO FORM	
IN THE PLANE	+0.5
IN DIFF PLANE	+0.5
4. HOLE SIZES	+0.3/-0
5. SLOT SIZES	+0.3/-0
6. GENERAL TOLERANCE	
UP TO 300	+0.8
300 TO 500	+1.0
500 TO 1000	+1.5
1000 TO 2000	+2.0
2000 TO 5000	+3.0
5000 TO 10000	+4.0
10000 TO 20000	+5.0
20000 TO 50000	+6.0
50000 TO 100000	+7.0
100000 TO 200000	+8.0
200000 TO 500000	+9.0
500000 TO 1000000	+10.0
1000000 TO 2000000	+11.0
2000000 TO 5000000	+12.0
5000000 TO 10000000	+13.0
10000000 TO 20000000	+14.0
20000000 TO 50000000	+15.0
50000000 TO 100000000	+16.0
100000000 TO 200000000	+17.0
200000000 TO 500000000	+18.0
500000000 TO 1000000000	+19.0
1000000000 TO 2000000000	+20.0
2000000000 TO 5000000000	+21.0
5000000000 TO 10000000000	+22.0
10000000000 TO 20000000000	+23.0
20000000000 TO 50000000000	+24.0
50000000000 TO 100000000000	+25.0
100000000000 TO 200000000000	+26.0
200000000000 TO 500000000000	+27.0
500000000000 TO 1000000000000	+28.0
1000000000000 TO 2000000000000	+29.0
2000000000000 TO 5000000000000	+30.0
5000000000000 TO 10000000000000	+31.0
10000000000000 TO 20000000000000	+32.0
20000000000000 TO 50000000000000	+33.0
50000000000000 TO 100000000000000	+34.0
100000000000000 TO 200000000000000	+35.0
200000000000000 TO 500000000000000	+36.0
500000000000000 TO 1000000000000000	+37.0
1000000000000000 TO 2000000000000000	+38.0
2000000000000000 TO 5000000000000000	+39.0
5000000000000000 TO 10000000000000000	+40.0
10000000000000000 TO 20000000000000000	+41.0
20000000000000000 TO 50000000000000000	+42.0
50000000000000000 TO 100000000000000000	+43.0
100000000000000000 TO 200000000000000000	+44.0
200000000000000000 TO 500000000000000000	+45.0
500000000000000000 TO 1000000000000000000	+46.0
1000000000000000000 TO 2000000000000000000	+47.0
2000000000000000000 TO 5000000000000000000	+48.0
5000000000000000000 TO 10000000000000000000	+49.0
10000000000000000000 TO 20000000000000000000	+50.0

3-ISOMETRIC

NOTE:-

PART MUST BE FREE FROM FRACTURE, FLAKY & SHARP EDGES AND ANY SURFACE IMPERFECTIONS THAT MAY AFFECT FIT OR FUNCTION OF THE PART.
PART MUST BE FREE OF STRETCHING, SCORING MARKS AND SCRIBES.
UNMODIFIED FINISH SHOULD BE ONE METAL THICKNESS.
TOTAL END WELDING LENGTH=60mm
(AS PER PG 606)

UNSPECIFIED CHARACTERISTICS	CRITICAL CHARACTERISTICS
1. FORMING TO FORMING 2. OD BETWEEN HOLES 3. FORM TO FORM 4. HOLE SIZES 5. SLOT SIZES 6. GENERAL TOLERANCE 7. SURFACE FINISH 8. DIMENSIONAL TOLERANCE 9. MATERIAL TOLERANCE 10. TOLERANCE 11. TOLERANCE 12. TOLERANCE 13. TOLERANCE 14. TOLERANCE 15. TOLERANCE 16. TOLERANCE 17. TOLERANCE 18. TOLERANCE 19. TOLERANCE 20. TOLERANCE 21. TOLERANCE 22. TOLERANCE 23. TOLERANCE 24. TOLERANCE 25. TOLERANCE 26. TOLERANCE 27. TOLERANCE 28. TOLERANCE 29. TOLERANCE 30. TOLERANCE 31. TOLERANCE 32. TOLERANCE 33. TOLERANCE 34. TOLERANCE 35. TOLERANCE 36. TOLERANCE 37. TOLERANCE 38. TOLERANCE 39. TOLERANCE 40. TOLERANCE 41. TOLERANCE 42. TOLERANCE 43. TOLERANCE 44. TOLERANCE 45. TOLERANCE 46. TOLERANCE 47. TOLERANCE 48. TOLERANCE 49. TOLERANCE 50. TOLERANCE 51. TOLERANCE 52. TOLERANCE 53. TOLERANCE 54. TOLERANCE 55. TOLERANCE 56. TOLERANCE 57. TOLERANCE 58. TOLERANCE 59. TOLERANCE 60. TOLERANCE 61. TOLERANCE 62. TOLERANCE 63. TOLERANCE 64. TOLERANCE 65. TOLERANCE 66. TOLERANCE 67. TOLERANCE 68. TOLERANCE 69. TOLERANCE 70. TOLERANCE 71. TOLERANCE 72. TOLERANCE 73. TOLERANCE 74. TOLERANCE 75. TOLERANCE 76. TOLERANCE 77. TOLERANCE 78. TOLERANCE 79. TOLERANCE 80. TOLERANCE 81. TOLERANCE 82. TOLERANCE 83. TOLERANCE 84. TOLERANCE 85. TOLERANCE 86. TOLERANCE 87. TOLERANCE 88. TOLERANCE 89. TOLERANCE 90. TOLERANCE 91. TOLERANCE 92. TOLERANCE 93. TOLERANCE 94. TOLERANCE 95. TOLERANCE 96. TOLERANCE 97. TOLERANCE 98. TOLERANCE 99. TOLERANCE 100. TOLERANCE	1. FORMING TO FORMING 2. OD BETWEEN HOLES 3. FORM TO FORM 4. HOLE SIZES 5. SLOT SIZES 6. GENERAL TOLERANCE 7. SURFACE FINISH 8. DIMENSIONAL TOLERANCE 9. MATERIAL TOLERANCE 10. TOLERANCE 11. TOLERANCE 12. TOLERANCE 13. TOLERANCE 14. TOLERANCE 15. TOLERANCE 16. TOLERANCE 17. TOLERANCE 18. TOLERANCE 19. TOLERANCE 20. TOLERANCE 21. TOLERANCE 22. TOLERANCE 23. TOLERANCE 24. TOLERANCE 25. TOLERANCE 26. TOLERANCE 27. TOLERANCE 28. TOLERANCE 29. TOLERANCE 30. TOLERANCE 31. TOLERANCE 32. TOLERANCE 33. TOLERANCE 34. TOLERANCE 35. TOLERANCE 36. TOLERANCE 37. TOLERANCE 38. TOLERANCE 39. TOLERANCE 40. TOLERANCE 41. TOLERANCE 42. TOLERANCE 43. TOLERANCE 44. TOLERANCE 45. TOLERANCE 46. TOLERANCE 47. TOLERANCE 48. TOLERANCE 49. TOLERANCE 50. TOLERANCE 51. TOLERANCE 52. TOLERANCE 53. TOLERANCE 54. TOLERANCE 55. TOLERANCE 56. TOLERANCE 57. TOLERANCE 58. TOLERANCE 59. TOLERANCE 60. TOLERANCE 61. TOLERANCE 62. TOLERANCE 63. TOLERANCE 64. TOLERANCE 65. TOLERANCE 66. TOLERANCE 67. TOLERANCE 68. TOLERANCE 69. TOLERANCE 70. TOLERANCE 71. TOLERANCE 72. TOLERANCE 73. TOLERANCE 74. TOLERANCE 75. TOLERANCE 76. TOLERANCE 77. TOLERANCE 78. TOLERANCE 79. TOLERANCE 80. TOLERANCE 81. TOLERANCE 82. TOLERANCE 83. TOLERANCE 84. TOLERANCE 85. TOLERANCE 86. TOLERANCE 87. TOLERANCE 88. TOLERANCE 89. TOLERANCE 90. TOLERANCE 91. TOLERANCE 92. TOLERANCE 93. TOLERANCE 94. TOLERANCE 95. TOLERANCE 96. TOLERANCE 97. TOLERANCE 98. TOLERANCE 99. TOLERANCE 100. TOLERANCE